



 <p>Grizzly Inc. 8320-43 Street Edmonton, Alberta, Canada T6B 2S6 Tel: (780) 463-5555 Fax: (780) 463-5557</p>	SCALE		DESCRIPTION	F800, F1000 FLUID END AND ACCESSORIES
	DATE	NOV. 25, 2006	PART No.	GM-F800CMPLT
	W. O. No		CUSTOMER	GRIZZLY INC.
	DRAWN	T. XH.	DRAWING No.	GM-F800CMPLT
	CHECKED	K. H.	REV	
APPROVED	K. H.	SHEET	1 OF 1	

FLUID END MODULE AND ACCESSORIES F-800/1000

Item	Description	Qty. /Pump	Grizzly Part #
1	Fluid End, Assembly	3	GM-F800CMLPT
2	Fluid End Studed Composed of: (1) - GM-6999-0087-02 Fluid End, Only (1) -GM-F800STUDSET Stud and Nut Set	3	GM-6999-0086-02
3	Fluid End , Only	3	GM-6999-0087-02
4	Stud and Nut set Composed of: (4) - GM-7507-2108-00 Stud, 1-1/4 (4) - GM-7601-0630-24 Nut, 1-1/4-8 Hvy. Hex (6) - GM-7507-2205-00 Stud, 1-1/2 (6) - GM-7601-0630-17 Nut, 1-1/2-8 Hvy. Hex (10) - GM-7507-2150-00 Stud, 1-3/8 (10) - GM-7601-0630-26 Nut, 1-3/8-8 Hvy. Hex	3	GM-F800STUDSET
5	Stud, 1-1/4 Cylinder to Discharge Manifold	12	GM-7507-2108-00
6	Nut, 1-1/4 - 8 Hvy. Hex Cylinder to Discharge Manifold	12	GM-7601-0630-24
7	Stud, 1-1/2 Cylinder to Frame	18	GM-7507-2205-00
	Modified Stud, Cylinder to Frame is available		GM-7507-2205-00-M
8	Nut, 1-1/2 - 8 Hvy. Hex Cylinder to Frame	18	GM-7601-0630-17
9	Stud, 1-3/8 Cylinder to Thread Ring	30	GM-7507-2150-00
10	Nut, 1-3/8 - 8 Hvy. Hex Cylinder to Thread Ring	30	GM-7601-0630-28

Item	Description	Qty. /Pump	Grizzly Part #
11	Valve Pot Cover	3	GM-6319-0027-00
12	Valve Guide, Upper	3	GM-6397-0575-00
13	Retainer, Valve Guide	3	GM-6397-0603-00
14	Retainer Screw - Valve Guide	12	GM-7501-0051-00
15	Liner Cage	3	GM-6319-0026-00
16	Lower Valve Guide, Assembly, include (1) GM-6319-0087-00 Lower Valve Guide, include bushing (1) GM-6319-0089-00 Locking Clip, Lower Valve	3	GM-F800LVG
17	Lower Valve Guide, include bushing	3	GM-6319-0087-00
18	Bushing, Lower Valve Guide	3	GM-6319-0096-00
19	Locking Clip, Lower Valve	3	GM-6319-0089-00
20	Cylinder Head Plug	3	GM-6319-0031-00
21	Thread Ring	3	GM-6999-0089-00
22	Cylinder Head, Thread Cap	3	GM-6319-0090-00
23	Gasket, Valve Cover	3	GM-6319-0076-00
24	Gasket, Discharge Manifold	3	GM-7602-1610-46
25	Gasket, Suction Manifold	3	GM-7602-1600-61
26	Liner Seal	6	GM-7602-2200-32
27	Cylinder Gasket Set Composed Of: (1) - GM-6319-0076-00 Gasket, Valve Cover (2) - GM-7602-2200-32 Liner Seal (3) - GM-7602-1610-46 Gasket, Discharge Manifold (3) - GM-7602-1600-61 Gasket, Suction Manifold	3	GM-F800GSKTSET